Australian Wool Testing Authority Ltd - trading as AWTA Product Testing A.B.N 43 006 014 106

1st Floor, 191 Racecourse Road, Flemington, Victoria 3031 P.O Box 240, North Melbourne, Victoria 3051 Phone (03) 9371 2400 Fax (03) 9371 2499

Group Number Assessment

(In accordance with AS 5637.1-2015)

This is to confirm that the product as described below has been tested by AWTA Product Testing.

Testing was performed in accordance with AS/NZS 3837-1998 Method of test for heat and smoke release rates for materials and products using an oxygen consumption calorimeter.

Test Sponsor: Borg Manufacturing Pty Ltd

2 Wella Way

Somersby NSW 2250

Test Number : 19-003249
Issue Date : 15/08/2019

Print Date : 15/08/2019

Sponsor Product Clients Ref : "Structaflor 19mm"

Sample of particleboard Colour : Natural

End Use: Flooring and Linings

Nominal Composition: Radiata Pine

Nominal Mass per Unit Area/Density:

Nominal Thickness: 19mm

690kg/m3

Product Group Number Classification :

Average Specific Extinction Area: 32.2 m²/kg

Al Deld

Fiona McDonald Testing Technologist

36804

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TEST REPORT

Borg Manufacturing Pty Ltd Client:

2 Wella Way

Somersby NSW 2250

19-003249 Test Number : 14/08/2019

Issue Date

15/08/2019 **Print Date**

"Structaflor 19mm" **Sample Description** Clients Ref:

Sample of particleboard

Colour: Natural

End Use: Flooring and Linings

Nominal Composition: Radiata Pine

690kg/m3 Nominal Mass per Unit Area/Density:

Nominal Thickness: 19mm

AS/NZS 3837-1998 Method of Test for Heat and Smoke Release Rates for Materials and Products using an Oxygen

Consumption Calorimeter

Date Tested 14/08/2019

AWTA Test Operator 3 Operator

Face Tested Face

Specimen

2 3 Mean 1 43.9 66.8 62.0 57.6 kW/m² Average Heat Release Rate 34.5 31.1 31.1 m²/kg Average Specific extinction area 32.2

(according to Specification C1.10 of the Building Code of Australia)

Horizontal Test orientation:

Specimen Mean 1 2 3 50 50 50 50 kW/m² Irradiance m³/s 0.024 0.024 0.024 0.024 Exhaust flow rate Time to sustained flaming 40 37 45 41 sec Test duration 2854 2230 3600 2895 sec 187.5 203.6 211.3 200.8 kW/m² Peak heat release after ignition Average heat at 60 s 149.7 159.3 181.5 163.5 kW/m²

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 Mechanical Testing Performance & Approvals Testing Accreditation No Accreditation No. 983 985

Accreditation No

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TEST REPORT

Borg Manufacturing Pty Ltd Client:

2 Wella Way

Somersby NSW 2250

Test Number : **Issue Date**

19-003249

Print Date

14/08/2019 15/08/2019

Average heat at 180 s	141.6	146.3	156.8	148.3	kW/m²
Average heat at 300 s	126.0	130.9	141.6	132.8	kW/m²
Total heat released	123.7	146.3	220.3	163.4	MJ/m²
Average effective heat of combustion	9.2	11.4	15.8	12.1	MJ/kg
Initial thickness	19	19	19	19.0	mm
Initial mass	130.1	127.8	128.8	128.9	g
Mass at sustained flaming	129.7	127.8	127.8	128.4	g
Mass remaining	21.2	23.5	15.5	20.1	g
Mass percentage pyrolysed	83.7	81.6	88.0	84.4	%
Mass loss	13.4	12.9	14.0	13.4	kg/m²
Average rate of mass loss	4.8	5.9	3.9	4.9	g/m².s
Additional Observations	None				
Difficulties Encountered during Testing	None				

These test results relate only to the behaviour of the product under the conditions of the test, they are not intended to be the sole criterion for assessment of performance under real fire conditions.

The results of these fire tests may be used to directly assess fire hazard, but it should be recognised that a single test method will not provide a full assessment of the fire hazard under all fire conditions.

Tests were conducted with a wire grid placed over the sample during testing . This was done to contain intumescing sample within the sample holder.

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TEST REPORT

Client: Borg Manufacturing Pty Ltd

2 Wella Way

Somersby NSW 2250

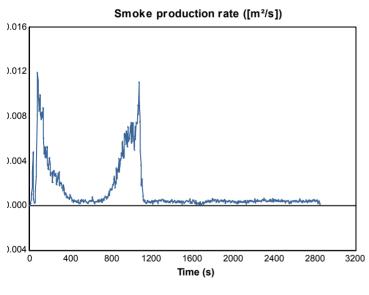
Test Number : 19-003249

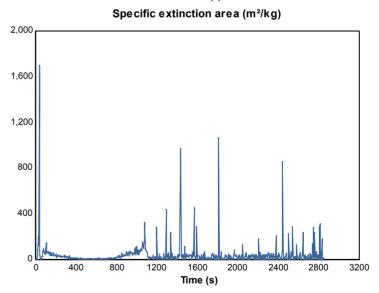
Issue Date : 14/08/2019 Print Date : 15/08/2019

Specimen:

Heat release rate (kW/m²) 160 120 80 40 40 0 400 800 1200 1600 2000 2400 2800 3200 Time (s)

Effective heat of combustion (MJ/kg) 80 60 40 20 400 800 1200 1600 2000 2400 2800 3200 Time (s)





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TEST REPORT

Borg Manufacturing Pty Ltd Client:

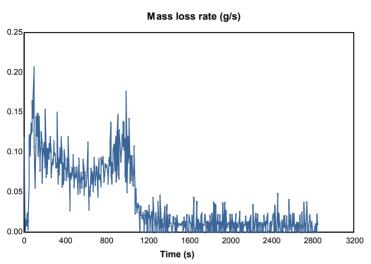
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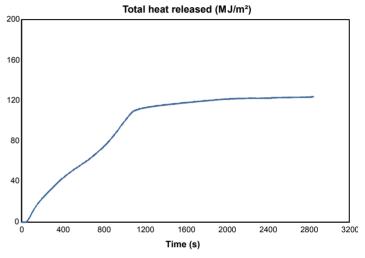
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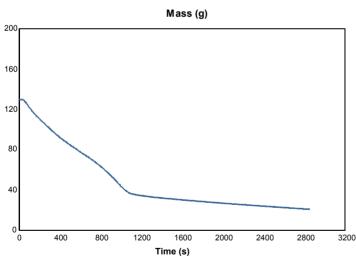
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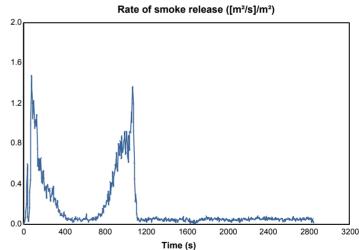
Issue Date 14/08/2019

15/08/2019 **Print Date**









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TEST REPORT

Client: Borg Manufacturing Pty Ltd

2 Wella Way

Somersby NSW 2250

Test Number : 19-003249

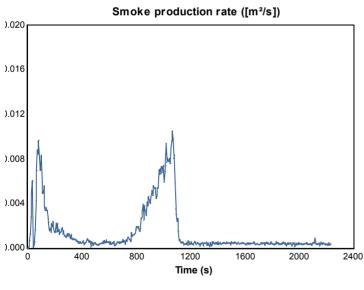
Issue Date : 14/08/2019

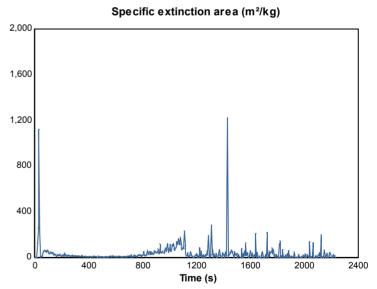
Print Date : 15/08/2019

Specimen: 2

Heat release rate (kW/m²) 200 150 100 50 400 800 1200 1600 2000 2400

Effective heat of combustion (M J/kg) 80 60 40 20 400 800 1200 1600 2000 2400 Time (s)





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TEST REPORT

Client: Borg Manufacturing Pty Ltd

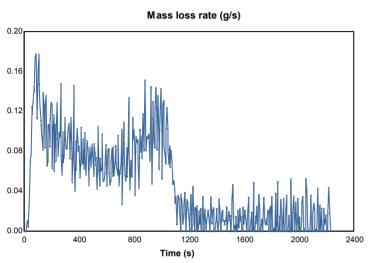
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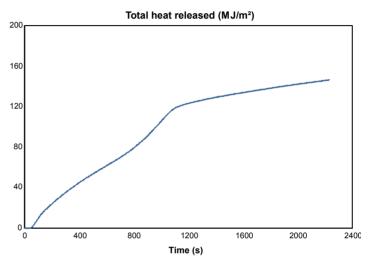
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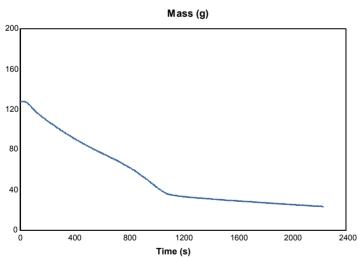
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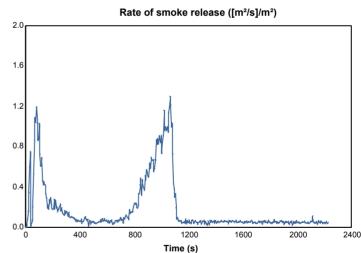
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Borg Manufacturing Pty Ltd Client:

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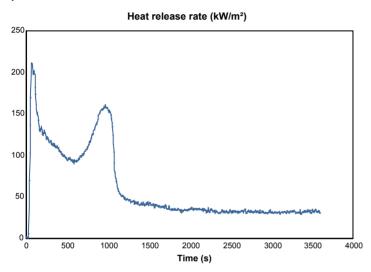
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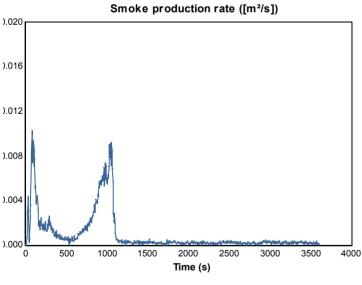
14/08/2019

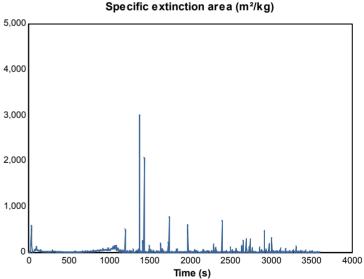
Issue Date

3 Specimen:



Effective heat of combustion (MJ/kg) 100 60 40 4000 Time (s)





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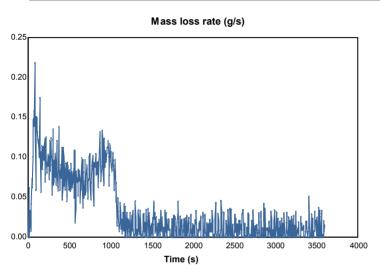
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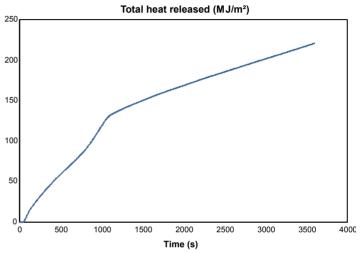
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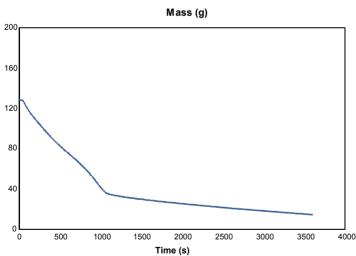
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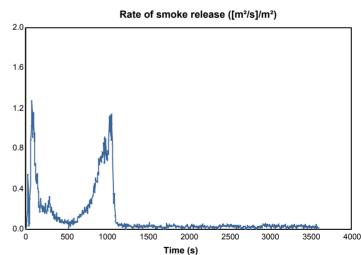
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